



## FORMING AND DRAWING QUESTIONNAIRE

CUSTOMER \_\_\_\_\_

LOCATION \_\_\_\_\_

TECHNICAL REPRESENTATIVE \_\_\_\_\_

1. Metal Being Drawn \_\_\_\_\_

2. Severity of Draw \_\_\_\_\_

3. Gauge of Metal \_\_\_\_\_

4. Number of Stations Lubricated \_\_\_\_\_

5. Speed of Press:  
Parts per Minute \_\_\_\_\_

6. Type of Die:

Single Stat.	_____	Transfer	_____
Progressive	_____	Compound	_____

7. How is Lubricant Applied?

Spray	_____	Flood	_____
Roller	_____	Swab	_____
Drip	_____		

8. System Size?  
(Gallons) \_\_\_\_\_

9. How is Lubricant Removed?

Alkali	_____	Vapor Degrease	_____
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10. Rust and Staining Problems Encountered:

Color of Stain \_\_\_\_\_

11. Rust Protection Desired:

Indoor \_\_\_\_\_ Outdoor \_\_\_\_\_

How Long \_\_\_\_\_

12. Type of Tooling:

Carbide \_\_\_\_\_ Tool Steel \_\_\_\_\_

13. Type of Lubricant Being Used \_\_\_\_\_

Neat \_\_\_\_\_ Cut with Water \_\_\_\_\_

14. How is Lubricant Being Used \_\_\_\_\_

15. Subsequent Operations \_\_\_\_\_

16. Problems Now Being Encountered \_\_\_\_\_

17. Improvement Desired:

Longer Die Life \_\_\_\_\_  
Fewer Rejects \_\_\_\_\_  
Easier Mixing \_\_\_\_\_  
Longer Rust Protection \_\_\_\_\_  
Easier Cleaning \_\_\_\_\_  
Eliminate Metal Staining \_\_\_\_\_  
Reduced Heat \_\_\_\_\_

18. End Use of Part \_\_\_\_\_

19. Comments \_\_\_\_\_