



HOUGHTON®

**EDM Di-Electric Fluid  
Seal and Hose Compatibility  
Service Information**

The proper choice of hose and gasket material for your EDM machine can eliminate the problems of a potential spill due to premature failure. The following materials have been shown to provide the longest life span when used with most Houghton International EDM fluids.

- Teflon - Tetra Fluoro Polyethylene
- Neoprene - Polychloroprene
- Buna-N NBR - Acrylonitrile and Butadiene
- Viton - Vinylidene Fluoride Hexafluoro - Propylene
- MCP - Modified Cross-Lined Polyethylene
- Nylon
- Polyethylene and polypropylene

When given the above information your local mill supply house will be able to provide you with the proper materials.

For more information contact your local Houghton International Technical Sales Representative

Fluid Partnerships Making a World of Difference

Houghton International Inc.  
Madison & Van Buren Aves., P.O. Box 930, Valley Forge, PA 19482-0930  
Phone: (610) 666-4000 / Fax (610) 666-1376