



Proper Mixing and Care of Coolants

- Always pre-mix a coolant before adding it to the machine
- If mixing by hand, always add the coolant concentrate to water and then gently agitate
- For best results a proportioner should be used
- Since water evaporates from the coolant, the concentration will increase over time. To maintain the recommended concentration, make-up coolant should be pre-mixed at half the % concentration as the initial refill.
- Store coolant containers indoors. If containers must be stored outdoors, place them on their sides to minimize potential for water contamination.
- Protect product from freezing
- If product is frozen, allow it to thaw naturally and completely to room temperature. The product should be checked for consistency. If necessary, product can be remixed with slight agitation.
- Do not add any other compound to coolant unless recommended by the manufacturer

For more information contact your local Houghton International Technical Sales Representative

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